## **SOP 20 - Unattended Operations**

- A. The designer of an unattended experiment or operation should plan for unintended interruption of utility services electrical, water, gas, etc.
- B. Unattended operations should be designed to fail in a safe mode if utilities are interrupted or other process upsets are experienced.
- C. Unattended operations should be inspected periodically.
- D. Lights should be left on in rooms where unattended operations are taking place.
- E. Prominent signs should identify the rooms and locations of unattended operations.
- F. Unattended operations which experience failures should be equipped with alarms that sound in an occupied area.

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